



## Technical Data



Model	1225 x 30
Working range X x Y (Without Repositioning)	2540 x 1270 mm
Maximum Punching Force	30 Tons
Frame Design	"C Type"
Number of Stations (indexable Multitool)	1 Station
Indexable Multi-tool Station (Rotation)	360°
CNC Control Unit	Bosch MTX CNC
Nesting Software	15" TFT-Windows 7
Servo Motors/Drivers	Lantek Sharp Punch
Positioning Accuracy	Rexroth
Repeatability	± 0.1 mm
Z Axis Stroke	± 0.04 mm
Max. Punching Diameter	30 mm
Maximum Sheet Thickness	88.9 mm
Maximum Workpiece Weight	6.4 mm
Speed X Axis	170 kg
Speed Y Axis	90 m / min.
Speed Combined (X+Y)	60 m / min.
Maximum Punching Rate (1 mm Nibbling)	108 m / min.
Number of Sheet Clamps	750 strokes / min.
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Legal Notice: Machines built with CE-safety conformity are available as option.  
Design and specifications are subject to change without notice.